

UTP-RU01AH
UTP-RU01BH
UTP-RU01CH

INSTALLATION MANUAL

RB UNIT

For authorized service personnel only.

MANUEL D'INSTALLATION

UNITÉ DE DÉRIVATION DE RÉFRIGÉRANT

Pour le personnel agréé uniquement.

MANUAL DE INSTALACIÓN

UNIDAD DE DERIVACIÓN DE REFRIGERANTE

Únicamente para personal de servicio autorizado.

English

Français

Español

INSTALLATION MANUAL

PART NO. 9366249030-03
VRF system RB unit

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1. SAFETY PRECAUTIONS

1.1. IMPORTANT! Please read before starting

This air conditioning system meets strict safety and operating standards. As the installer or service person, it is an important part of your job to install or service the system so it operates safely and efficiently.

For safe installation and trouble-free operation, you must:

- Carefully read this instruction booklet before beginning.
- Follow each installation or repair step exactly as shown.
- Observe all local, state, and national electrical codes.
- Pay close attention to all danger, warning, and caution notices given in this manual.

WARNING: This symbol refers to a hazard or unsafe practice which can result in severe personal injury or death.

CAUTION: This symbol refers to a hazard or unsafe practice which can result in personal injury and the potential for product or property damage.

- Hazard alerting symbols



Electrical



Safety/alert

If Necessary, Get Help

These instructions are all you need for most installation sites and maintenance conditions. If you require help for a special problem, contact our sales/service outlet or your certified dealer for additional instructions.

In Case of Improper Installation

The manufacturer shall in no way be responsible for improper installation or maintenance service, including failure to follow the instructions in this document.

1.2. SPECIAL PRECAUTIONS

When Wiring

ELECTRICAL SHOCK CAN CAUSE SEVERE PERSONAL INJURY OR DEATH. ONLY A QUALIFIED, EXPERIENCED ELECTRICIAN SHOULD ATTEMPT TO WIRE THIS SYSTEM.

- Do not supply power to the unit until all wiring and tubing are completed or reconnected and checked.
- Highly dangerous electrical voltages are used in this system. Carefully refer to the wiring diagram and these instructions when wiring. Improper connections and inadequate earthing (grounding) can cause accidental injury or death.
- Earth (Ground) the unit following local electrical codes.
- Connect all wiring tightly. Loose wiring may cause overheating at connection points and a possible fire hazard.

When Transporting

Be careful when picking up and moving the indoor and outdoor units. Get a partner to help, and bend your knees when lifting to reduce strain on your back. Sharp edges or thin aluminum fins on the air conditioner can cut your fingers.

When Installing...

...In a Ceiling or Wall

Make sure the ceiling/wall is strong enough to hold the unit's weight. It may be necessary to construct a strong wood or metal frame to provide added support.

...In a Room

Properly insulate any tubing run inside a room to prevent "sweating" that can cause dripping and water damage to walls and floors.

...In an Area with High Winds

Securely anchor the outdoor unit down with bolts and a metal frame. Provide a suitable air baffle.

...In a Snowy Area (for Heat Pump-type Systems)

Install the outdoor unit on a raised platform that is higher than drifting snow.

When Connecting Refrigerant Tubing

- Keep all tubing runs as short as possible.
- Use the flare method for connecting tubing.
- Apply refrigerant lubricant to the matching surfaces of the flare and union tubes before connecting them, then tighten the nut with a torque wrench for a leak-free connection.
- Check carefully for leaks before opening the refrigerant valves.

When Servicing

- Turn the power OFF at the main circuit breaker panel before opening the unit to check or repair electrical parts and wiring.
- Keep your fingers and clothing away from any moving parts.
- Clean up the site after you finish, remembering to check that no metal scraps or bits of wiring have been left inside the unit being serviced.
- After installation, explain correct operation to the customer, using the operating manual.

DANGER

Never touch electrical components immediately after the power supply has been turned off. Electrical shock may occur. After turning off the power, always wait 5 minutes or more before touching electrical components.

- Be sure to read this Manual thoroughly before installation.
- The warnings and precautions indicated in this Manual contain important information pertaining to your safety. Be sure to observe them.
- Hand this Manual, together with the Operating Manual, to the customer. Request the customer to keep them on hand for future use, such as for relocating or repairing the unit.

⚠ WARNING

Never touch electrical components immediately after the power supply has been turned off. Electrical shock may occur. After turning off the power, always wait 10 minutes or more before touching electrical components.

Request your dealer or a professional installer to install this unit in accordance with this Installation Manual. An improperly installed unit can cause serious accidents such as water leakage, electric shock, or fire. If this unit is installed in disregard of the instructions in the Installation Manual, it will void the manufacturer's warranty.

Do not turn ON the power until all work has been completed. Turning ON the power before the work is completed can cause serious accidents such as electric shock or fire.

If refrigerant leaks while work is being carried out, ventilate the area. If the refrigerant comes in contact with a flame, it produces a toxic gas.

Installation must be performed in accordance with the requirement of NEC(National Electrical Code) and CEC(Canadian Electrical Code) by authorized personnel only.

During installation, make sure that the refrigerant pipe is attached firmly before you run the compressor.
Do not operate the compressor under the condition of refrigerant piping not attached properly with 2-way or 3-way valve open. This may cause abnormal pressure in the refrigeration cycle that leads to breakage and even injury.

When installing and relocating the air conditioner, do not mix gases other than the specified refrigerant (R410A) to enter the refrigerant cycle.
If air or other gas enters the refrigerant cycle, the pressure inside the cycle will rise to an abnormally high value and cause breakage, injury, etc.

Be sure to always use the parts accessories or the specified parts for installation. Failure to use the specified parts may cause the equipment to fail, water leakage, electric shock or fire.

Install the equipment in a location that is out of reach of children.

Be sure to check that there are no refrigerant leaks after installation is completed. If there is refrigerant gas leak indoors and comes into contact with an open flame from such sources as a fan heater, bunsen burner, or stove, it can generate toxic fumes.

Do not turn OFF the breaker (or the disconnect switch) connected to the RB unit during operations except in an emergency. Doing so may cause a compressor malfunction. When turning OFF the RB unit power, first stop refrigerant system operations, and then turn OFF the breaker (or disconnect switch) connected to the RB unit.

⚠ CAUTION

Read carefully all security information before use or install the air conditioner.

Do not attempt to install the air conditioner or a part of the air conditioner by yourself.

This unit must be installed by qualified personnel with a capacity certificate for handling refrigerant fluids. Refer to regulation and laws in use on installation place.

The installation must be carried out in compliance with regulations in force in the place of installation and the installation instructions of the manufacturer.

This unit is part of a set constituting an air conditioner. It must not be installed alone or with non-authorized by the manufacturer.

Always use a separate power supply line protected by a circuit breaker operating on all wires with a distance between contact of 1/8 in. (3 mm) for this unit.

The unit must be correctly grounded and the supply line must be equipped with a differential breaker in order to protect the persons.

The units are not explosion proof and therefore should not be installed in explosive atmosphere.

Do not turn on the power until all installation work is complete.

This unit contains no user-serviceable parts. Always consult authorized service personnel to repairs.

When moving, consult authorized service personnel for disconnection and installation of the unit.

Children should be monitored to ensure they do not play with the device.

This product is not intended to be used by people (including children) with physical, sensory or mental disability, or persons lacking experience or knowledge unless they have been given by the through a person responsible for their safety, supervision or instruction concerning the use of the device.

It is not necessary to provide drainage for this unit.

This equipment is for indoor use only.

2. ABOUT THIS PRODUCT

2.1. Precautions for using R410A refrigerant

⚠ WARNING

Do not introduce any substance other than the prescribed refrigerant into the refrigeration cycle.
If air enters the refrigeration cycle, the pressure in the refrigeration cycle will become abnormally high and cause the piping to rupture.

If there is a refrigerant leakage, make sure that it does not exceed the concentration limit. If a refrigerant leakage exceeds the concentration limit, it can lead to accidents such as oxygen starvation.

Do not touch refrigerant that has leaked from the refrigerant pipe connections or other area. Touching the refrigerant directly can cause frostbite.

If a refrigerant leakage occurs during operation, immediately vacate the premises and thoroughly ventilate the area.
If the refrigerant comes in contact with a flame, it produces a toxic gas.

2.2. Special tools for R410A

⚠ WARNING

To install a unit that uses the R410A refrigerant, use dedicated tools and piping materials that have been manufactured specifically for R410A use.
Because the pressure of the R410A refrigerant is approximately 1.6 times higher than the R22, failure to use dedicated piping material or improper installation can cause rupture or injury.
Furthermore, it can cause serious accidents such as water leakage, electric shock, or fire.

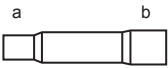
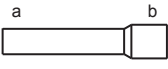
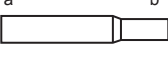
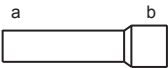
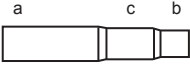
Tool name	Contents of change
Gauge manifold	Pressure is huge and cannot be measured with a conventional (R22) gauge. To prevent erroneous mixing of other refrigerants, the diameter of each port has been changed. It is recommended to use a gauge manifold with a high pressure display range 30in.Hg to 768 psi (–0.1 to 5.3 MPa) and a low pressure display range 30in.Hg to 551 psi (–0.1 to 3.8 MPa).
Charging hose	To increase pressure resistance, the hose material and base size were changed.
Vacuum pump	A conventional (R22) vacuum pump can be used by installing a vacuum pump adapter. Be sure that the pump oil does not back flow into the system. Use one capable for vacuum suction of 5 Torr, –755 mm Hg (–100.7 kPa).
Gas leakage detector	Special gas leakage detector for HFC refrigerant R410A.

2.3. Accessories

Do not discard the accessories required for installation until the installation work is complete.

Name and shape	Q'ty	Application
Installation Manual 	1	This manual
Hanger 	3	For suspending the RB unit from ceiling
Washer 	6	For suspending the RB unit from ceiling

Tapping screw A ($\varnothing 4 \times 10$)		6	For suspending the RB unit from ceiling
Tapping screw B ($\varnothing 4 \times 25$)		4	For suspending the RB unit from wall
Cable tie		2	For mounting the transmission cable
Cable clamp		1	For mounting the cable

Reducer type [in. (mm)]	UTP-RU01AH	UTP-RU01BH	UTP-RU01CH
Reducer-A  a: 3/8 (9.52) [O.D.] b: 1/2 (12.7) [I.D.]	4		
Reducer-B  a: 1/2 (12.7) [O.D.] b: 5/8 (15.88) [I.D.]	2	1	
Reducer-C  a: 1/2 (12.7) [O.D.] b: 3/8 (9.52) [I.D.]		1	
Reducer-D  a: 3/4 (19.05) [O.D.] b: 7/8 (22.22) [I.D.]		2	
Reducer-E  a: 3/4 (19.05) [O.D.] b: 1/2 (12.7) [I.D.] c: 5/8 (15.88) [I.D.]		2	
Reducer-F  a: 3/4 (19.05) [O.D.] b: 5/8 (15.88) [I.D.]			1

2.4. Optional parts

The following optional parts are available.

- EXTERNAL INPUT WIRE A (Part No. 9368777005)
- EXTERNAL INPUT WIRE D (Part No. 9368779016)

2.5. About unit of the length

All Fujitsu General products are manufactured to metric units and tolerances. United States customary units are provided for reference only. In cases where exact dimensions and tolerances are required, always refer to metric units.

3. PRODUCT SELECTION

- Select the RB unit to fit the total capacity and number of the indoor units to be connected downstream. (Refer to Tables 1 and 2)



Calculation example: If the connected indoor units model code is 07, 09, 12 and 18.
 $Q1 = 7,500 \text{ Btu/h} + 9,500 \text{ Btu/h} + 12,000 \text{ Btu/h} + 18,000 \text{ Btu/h} = 47,000 \text{ Btu/h}$
 → Select "UTP-RU01BH"

Table 1) Conditions in which connection is possible

Model Name	Indoor unit capacity	Maximum number of connectable indoor units
UTP-RU01AH	$7,500 \leq Q1 \leq 27,000 \text{ Btu/h}$	Up to 3 units
UTP-RU01BH	$7,500 \leq Q1 \leq 60,000 \text{ Btu/h}$	Up to 8 units
UTP-RU01CH	$7,500 \leq Q1 \leq 96,000 \text{ Btu/h}$	Up to 8 units

* Indoor units connected downstream of the RB unit can operate all in the same operating mode. Indoor units within the same RB group cannot simultaneously operate heating and cooling.

Table 2) Indoor unit model codes and model selection capacity

Model code	07	09	12	14	18
Indoor unit capacity [Btu/h]	7,500	9,500	12,000	14,000	18,000

Model code	24	30	36	48	60
Indoor unit capacity [Btu/h]	24,000	30,000	36,000	48,000	60,000

- For connectable indoor units, refer to the catalogue or the Design & Technical manual.

4. PIPING SPECIFICATIONS

For details of piping specifications, refer to the outdoor unit installation manual.

5. INSTALLATION WORK

5.1. Selecting an installation location

WARNING

Take into consideration whether the place you install the main unit can fully withstand its weight.
 For hanger bolts, use embedded inserts or embedded foundation bolts in the case of new installation, and use a hole-in-anchor if already installed, and attach in a way so that the unit's weight can be supported.

CAUTION

Do not install this unit in the following areas:

- Area with high salt content, such as at the seaside. It will deteriorate metal parts, causing the parts to fail or the unit to leak water.
- Area filled with mineral oil or containing a large amount of splashed oil or steam, such as a kitchen. It will deteriorate plastic parts, causing the parts to fail or the unit to leak water.
- Area that generates substances that adversely affect the equipment, such as sulfuric gas, chlorine gas, acid, or alkali. It will cause the copper pipes and brazed joints to corrode, which can cause refrigerant leakage.
- Area containing equipment that generates electromagnetic interference. It will cause the control system to malfunction, preventing the unit from operating normally.
- Area that can cause combustible gas to leak, contains suspended carbon fibers or flammable dust, or volatile inflammables such as paint thinner or gasoline. If gas leaks and settles around the unit, it can cause a fire.
- Area where small animals may live. It may cause failure, smoke or fire if small animals enter and touch internal electrical parts.
- Area where animals may urinate on the unit or ammonia may be generated.

Install this unit, power supply cable and transmission cable at least 40 in. (1 m) away from a television or radio receivers. The purpose of this is to prevent TV reception interference or radio noise. (Even if they are installed more than 40 in. (1 m) apart, you could still receive noise under some signal conditions.)

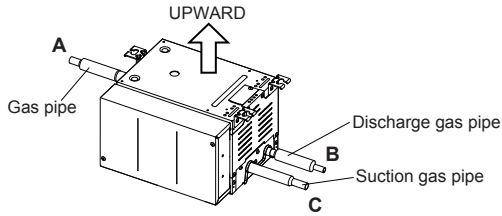
If children under 10 years old may approach the unit, take preventive measures so that they cannot reach the unit.

Select the place to install the product after taking into consideration the following conditions, and after obtaining approval from the customer.

- Install this unit in a location that has strong support and no vibrations.
- Install in a location that has enough space for this unit installation.
- Install in a well-ventilated area.
- Install in a location that is not exposed to high temperatures or humidity over a long periods.
- Do not install the unit near a bedroom. Refrigerant noise may be heard from the piping.

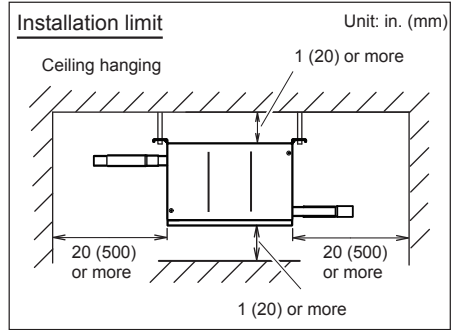
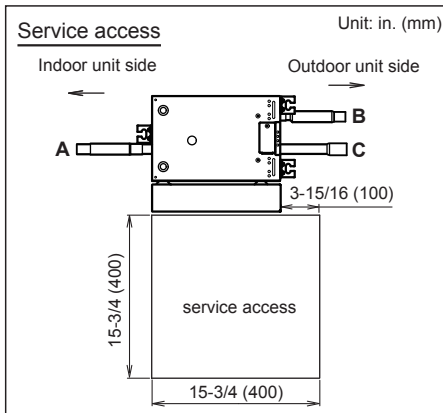
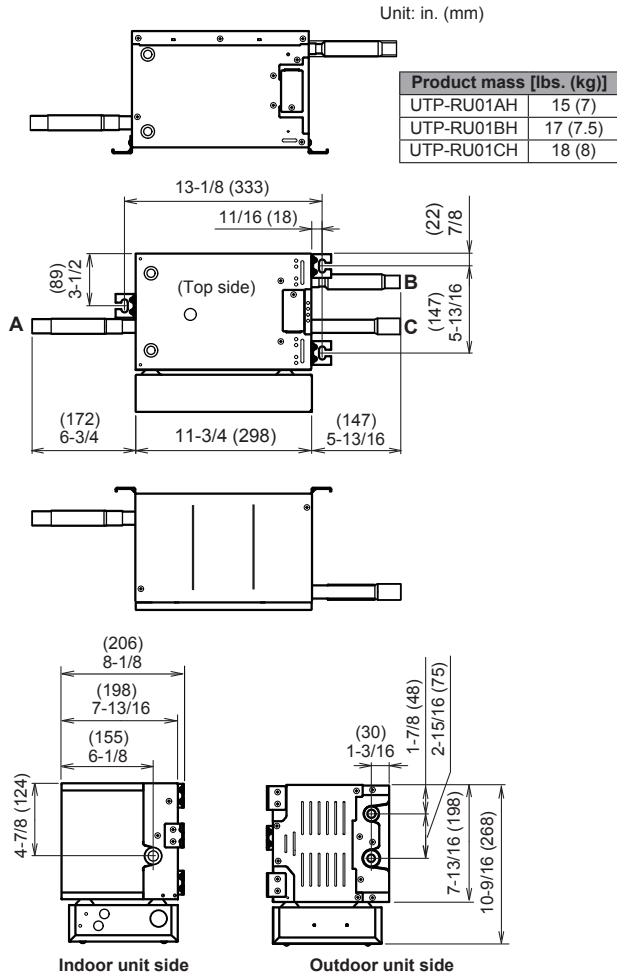
5.2. Installation dimensions

- The RB unit can be installed onto the wall or hanging from the ceiling.
- Provide a service access for maintenance and inspection purposes as shown in the figure below. Be sure to prepare service access in control box side.
- It is not necessary to provide drainage for this unit.
- Install the RB unit without slant. (within $\pm 2^\circ$)
- Use M8 or M10 for the hanger bolt size when hanging.



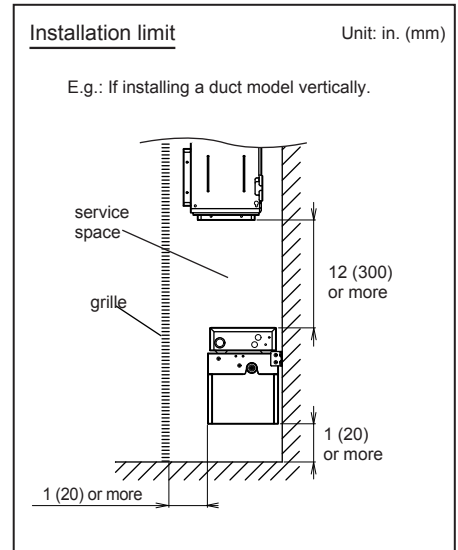
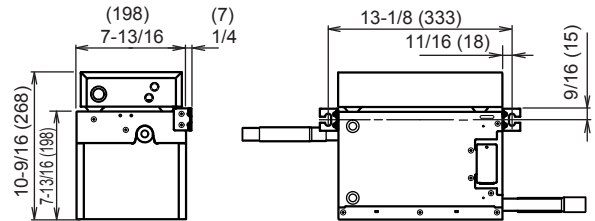
5.2.1. Ceiling hanging

Be sure to install so that the top side faces up.



5.2.2. Wall hanging

Unit: in. (mm)



5.3. Hanger bolt installation

WARNING

Take into consideration whether the place you install the main unit can fully withstand its weight, and, if necessary, install a hanger bolt after reinforcing with a beam.

Use a M8 or M10 size hanger bolt.

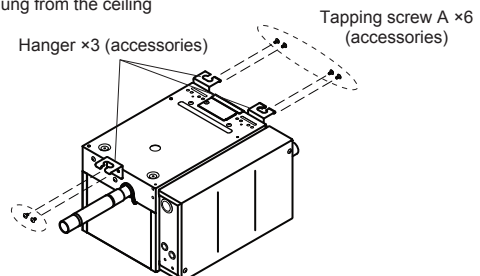
5.4. Hanging metal fixtures

Support the connected piping within 40 in. (1 m) in front of and behind the main unit using hanging metal fixtures, as shown in the following diagram. If you place excessive weight on the main units hanging metal fixture, the unit may fall off.

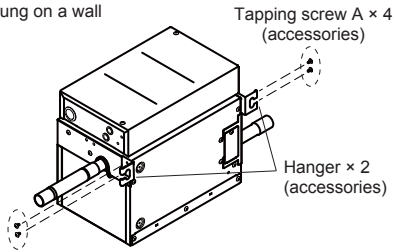
5.5. Installing the hanger

Mount the hanger (accessories).

(1) If hung from the ceiling



(2) If hung on a wall



5.6. Changing the positioning of the control box

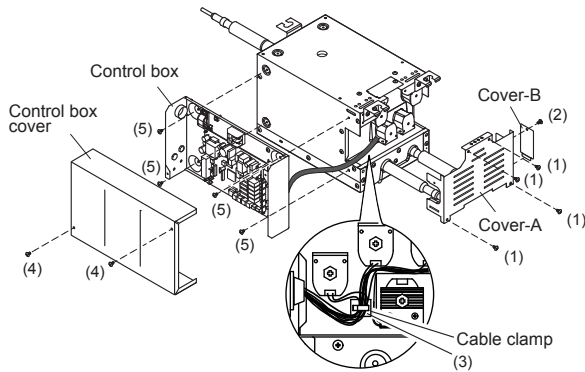
5.6.1. Attaching to the opposite horizontal face

CAUTION

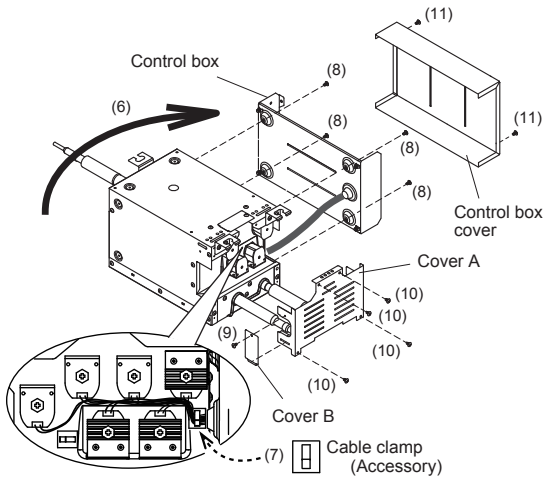
Change the positioning of the control box on-site before performing the installation.

Change the control box attachment side as required.

- (1) Remove Cover-A. (4 screws)
- (2) Remove Cover-B. (1 screw)
- (3) Remove the cable from the cable clamp.
- (4) Remove the control box cover. (2 screws)
- (5) Remove the control box. (4 screws)



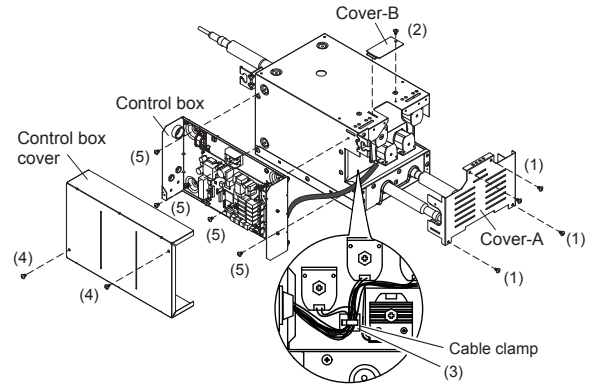
- (6) Change the control box attachment position. (At this time, move the control box up or down.)
- (7) Attach the cable clamp (accessory). Thereafter, put the cable in the cable clamp.
- (8) Fix the control box position. (4 screws)
- (9) Attach Cover-B to Cover-A. (1 screw) (Attach 1 screw to the reverse side from the removed part.)
- (10) Attach Cover-A. (4 screws)
- (11) Attach the control box cover. (2 screws)



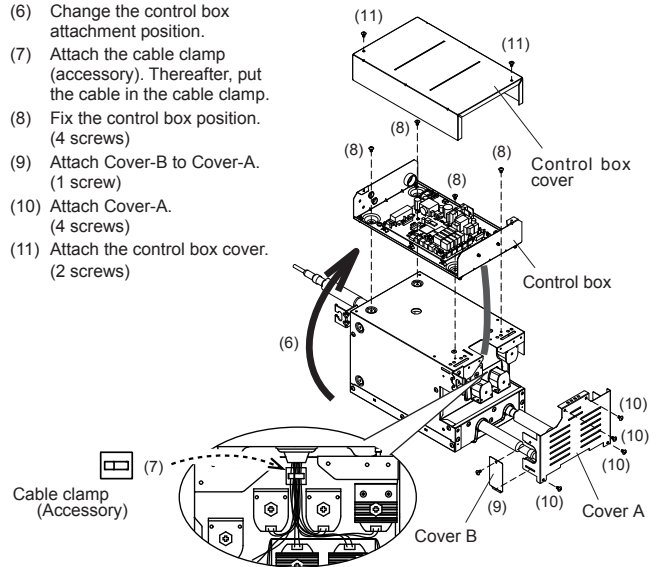
5.6.2. If attaching on the top

Change the control box attachment side as required.

- (1) Remove Cover-A. (4 screws)
- (2) Remove Cover-B. (1 screw)
- (3) Remove the cable from the cable clamp.
- (4) Remove the control box cover. (2 screws)
- (5) Remove the control box. (4 screws)



- (6) Change the control box attachment position.
- (7) Attach the cable clamp (accessory). Thereafter, put the cable in the cable clamp.
- (8) Fix the control box position. (4 screws)
- (9) Attach Cover-B to Cover-A. (1 screw)
- (10) Attach Cover-A. (4 screws)
- (11) Attach the control box cover. (2 screws)



5.7. Installation of the unit

WARNING

Perform installation in a location which can properly withstand the weight of the unit. Failure to install in a faulty installment may cause the equipment to fail, water leakage, electric shock or fire.

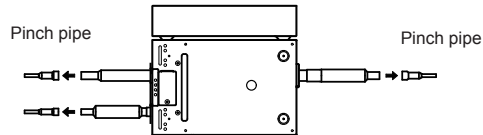
During installation, secure the hanger bolt so it does not come off.

CAUTION

Be sure to provide adequate maintenance space when installing the unit above the ceiling. (Refer to the installation restrictions contained in "5.2 Installation dimensions".)

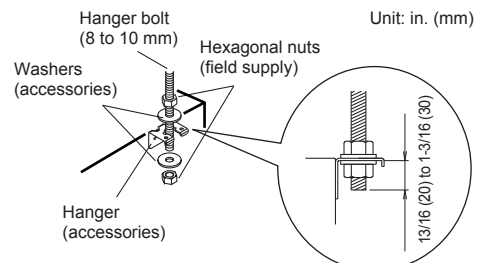
5.7.1. Removing the pinch pipe

Melt the brazing filter metal on connecting part using a torch and remove the pinch pipe.



5.7.2. Fix the unit (When hanging from the ceiling)

- (1) Attach the hanger (accessories) to the hanger bolts as shown in the overview diagram below. (in 3 places)
- (2) After checking that the equipment is horizontal, firmly fixed in place with the nuts (field supply) and washers (accessories).



5.7.3. Fix the unit (When hanging on the wall)

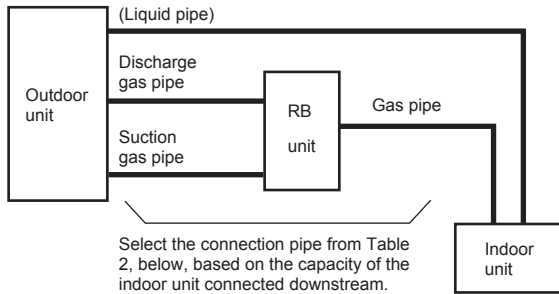
Use the tapping screw B (accessories) to set up this unit.

6. PIPE INSTALLATION

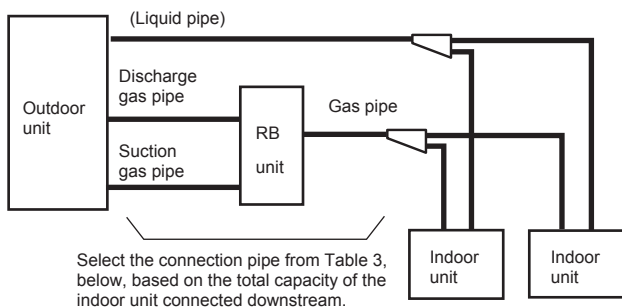
6.1. Pipe selection

- Select the pipe to connect to the RB unit.

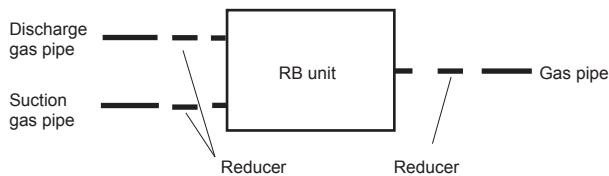
Connection example 1



Connection example 2



- If the size of the selected pipe is different from the RB unit pipe size, use reducers (accessories) to make the diameters match.



Install the liquid pipe after referring to the outdoor unit installation manual for its diameter.

(1) UTP-RU01AH

Table 1) RB unit pipe size

Suction gas pipe [in. (mm)]	Discharge gas pipe [in. (mm)]	Gas pipe [in. (mm)]
1/2 (12.7)	3/8 (9.52)	1/2 (12.7)

Table 2) Connection pipe selection for when only 1 indoor unit is connected.

Indoor unit capacity [Btu/h]	Suction gas pipe [in. (mm)]	Discharge gas pipe [in. (mm)]	Gas pipe [in. (mm)]
7,500 9,500 12,000 14,000	1/2 (12.7)	3/8 (9.52)	1/2 (12.7)
18,000 24,000	5/8 (15.88) +Reducer	1/2 (12.7) +Reducer	5/8 (15.88) +Reducer

Table 3) Connection pipe selection for when 2 to 3 indoor units are connected.

Total capacity of indoor unit [Btu/h]	Suction gas pipe [in. (mm)]	Discharge gas pipe [in. (mm)]	Gas pipe [in. (mm)]
15,000 ≤ x < 27,000	5/8 (15.88) +Reducer	1/2 (12.7) +Reducer	5/8 (15.88) +Reducer

(2) UTP-RU01BH

Table 1) RB unit pipe size

Suction gas pipe [in. (mm)]	Discharge gas pipe [in. (mm)]	Gas pipe [in. (mm)]
3/4 (19.05)	1/2 (12.7)	3/4 (19.05)

Table 2) Connection pipe selection for when only 1 indoor unit is connected.

Indoor unit capacity [Btu/h]	Suction gas pipe [in. (mm)]	Discharge gas pipe [in. (mm)]	Gas pipe [in. (mm)]
7,500 9,500 12,000 14,000	1/2 (12.7) +Reducer	3/8 (9.52) +Reducer	1/2 (12.7) +Reducer
18,000 24,000 30,000	5/8 (15.88) +Reducer	1/2 (12.7)	5/8 (15.88) +Reducer
36,000 48,000	3/4 (19.05)	1/2 (12.7)	3/4 (19.05)
60,000	3/4 (19.05)	5/8 (15.88) +Reducer	3/4 (19.05)

Table 3) Connection pipe selection for when 2 to 8 indoor units are connected.

Total capacity of indoor unit [Btu/h]	Suction gas pipe [in. (mm)]	Discharge gas pipe [in. (mm)]	Gas pipe [in. (mm)]
15,000 ≤ x < 36,000	5/8 (15.88) +Reducer	1/2 (12.7)	5/8 (15.88) +Reducer
36,000 ≤ x < 48,000	3/4 (19.05)	1/2 (12.7)	3/4 (19.05)
48,000 ≤ x < 60,000	7/8 (22.22) +Reducer	5/8 (15.88) +Reducer	7/8 (22.22) +Reducer

(3) UTP-RU01CH

Table 1) RB unit pipe size

Suction gas pipe [in. (mm)]	Discharge gas pipe [in. (mm)]	Gas pipe [in. (mm)]
7/8 (22.22)	3/4 (19.05)	7/8 (22.22)

Table 3) Connection pipe selection for when 2 to 8 indoor units are connected.

Total capacity of indoor unit [Btu/h]	Suction gas pipe [in. (mm)]	Discharge gas pipe [in. (mm)]	Gas pipe [in. (mm)]
60,000 ≤ x < 72,000	7/8 (22.22)	5/8 (15.88) +Reducer	7/8 (22.22)
72,000 ≤ x < 96,000	7/8 (22.22)	3/4 (19.05)	7/8 (22.22)

(4) Indoor unit model codes and capacity

Table 4) Indoor unit model codes and model selection capacity

Model code	07	09	12	14	18
Indoor unit capacity [Btu/h]	7,500	9,500	12,000	14,000	18,000
Model code	24	30	36	48	60
Indoor unit capacity [Btu/h]	24,000	30,000	36,000	48,000	60,000

6.2. Selecting the pipe material

Copper pipes

It is necessary to use seamless copper pipes and it is desirable that the amount of residual oil is less than 0.04 oz./100 ft. (40 mg/10 m). Do not use copper pipes having a collapsed, deformed or discolored portion (especially on the interior surface). Otherwise, the expansion valve or capillary tube may become blocked with contaminants. As an air conditioner using R410A incurs pressure higher than when using conventional refrigerant (R22), it is necessary to choose adequate materials. Thicknesses of copper pipes used with R410A are as shown in the table. Never use copper pipes thinner than that in the table even when it is available on the market.

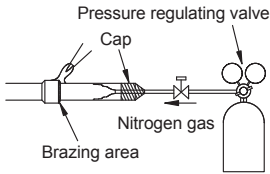
Thicknesses of Annealed Copper Pipes (R410A)

Pipe outside diameter [in. (mm)]	Thickness [in. (mm)] *1	Material
1/4 (6.35)	0.032 (0.80)	COPPER JIS H3300 C1220T-O or equivalent (Allowable tensile stress ≥ 33 (N/mm ²))
3/8 (9.52)	0.032 (0.80)	
1/2 (12.7)	0.032 (0.80)	
5/8 (15.88)	0.039 (1.00)	
3/4 (19.05)	0.047 (1.20)	COPPER JIS H3300 C1220T-H or equivalent (Allowable tensile stress ≥ 61 (N/mm ²))
7/8 (22.22)	0.039 (1.00)	

*1 Endurance pressure of the pipes :609 psi (4.2 MPa)

6.3. Pipe connection

6.3.1. Brazing

 CAUTION	
If air or different type of refrigerant enters the refrigeration cycle, the internal pressure in the refrigeration cycle will become abnormally high and prevent the unit from exerting its full performance.	
Apply nitrogen gas while brazing the pipes. Nitrogen gas pressure: 2.9 psi (0.02 MPa) (= sufficient pressure to be felt on the back of your hand or more)	
If a pipe is brazed without applying nitrogen gas, it will create an oxidation film. This can degrade performance or damage the parts in the unit (such as the compressor or valves).	
Do not use flux to braze pipes. If the flux is the chlorine type, it will cause the pipes to corrode. In addition, if the flux contains fluoride, it will affect the refrigerant piping system due to deterioration of refrigerant oil.	
For brazing material, use phosphor copper that does not require flux.	

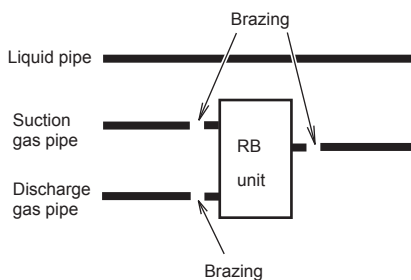
6.3.2. Bending pipes

The pipes are shaped by your hands. Be careful not to collapse them. Do not bend the pipes in an angle more than 90°. When pipes are repeatedly bent or stretched, the material will harden, making it difficult to bend or stretch them any more. Do not bend or stretch the pipes more than 3 times.

 CAUTION
To prevent breaking of the pipe, avoid sharp bends. Bend the pipe with a radius of curvature of 3-15/16 in. (100 mm) or over.
If the pipe is bent repeatedly at the same place, it will break.

6.3.3. Pipe connection

The pipe can be connected by brazing

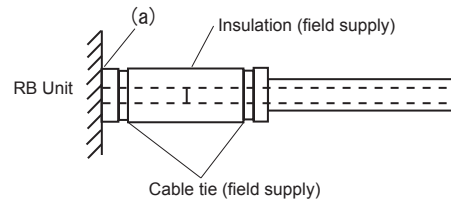


6.4. Installing heat insulation

 CAUTION
Insulate the suction gas pipe, discharge gas pipe, liquid pipe, and gas pipe with heat insulation.
Use heat insulation with heat resistance above 248 °F (120 °C). In addition, if the humidity level at the installation location of the refrigerant piping is expected to exceed 70%, install heat insulation around the refrigerant piping. If the expected humidity level is 70-80%, use heat insulation that is 9/16 in. (15 mm) or thicker and if the expected humidity exceeds 80%, use heat insulation that is 13/16 in. (20 mm) or thicker. If heat insulation is used that is not as thick as specified, condensation may form on the surface of the insulation. In addition, at 68 °F (20 °C), use heat insulation with heat conductivity of 0.045 W/(m·K) or less.

6.4.1. Piping insulation

- (1) After the sealing test is complete, carry out insulation work.
- (2) Insulate all pipes and piping connection parts so that there is no gap in it.
- (3) Firmly connect the terminal part (a) so that no air comes in or out.
- (4) Do not squeeze the cable ties excessively so as to ensure that the insulation material is thick.



7. ELECTRICAL WIRING

7.1. Safety precautions for electrical wiring

 WARNING
Electrical work must be performed in accordance with this Manual by a person certified under the national or regional regulations. Be sure to use a dedicated circuit for the unit. An insufficient power supply circuit or improperly performed electrical work can cause serious accidents such as electric shock or fire.
Before starting work, check that power is not being supplied to the RB unit, indoor unit and outdoor unit.
For wiring, use the prescribed type of cables, connect them securely, making sure that there are no external forces of the cables applied to the terminal connections. Improperly connected or secured cables can cause serious accidents such as overheating the terminals, electric shock, or fire.
Securely install the electrical box cover on the unit. An improperly installed electrical box cover can cause serious accidents such as electric shock or fire through exposure to dust or water.
Use the included connection cables and power cables or ones specified by the manufacturer. Improper connections, insufficient insulation, or exceeding the allowable current can cause electric shock or fire.
Do not modify the power cables, use extension cables, or use any branches in the wiring. Improper connections, insufficient insulation, or exceeding the allowable current can cause electric shock or fire.
Match the terminal block numbers and connection cable colors with those of the indoor unit or outdoor unit. Erroneous wiring may cause burning of the electric parts.
Securely connect the connection cables to the terminal board. In addition, secure the cables with wiring holders. Improper connections, either in the wiring or at the ends of the wiring, can cause a malfunction, electric shock, or fire.
Always fasten the outside covering of the connection cable with the cable clamp. (If the insulator is chafed, electric discharge may occur.)
We suggest installing GFEB breakers or follow local electrical code. When installing this system, install using ground fault equipment breakers (GFEB) to reduce the risk of leaking current which result in electric shock or potential fire.
Always connect the earth (ground) cable. Improper earthing (grounding) work can cause electric shocks.
Perform wiring work in accordance with standards so that the air conditioner can be operated safely and positively.
If the supply cable is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.

 CAUTION
Earth (Ground) the unit. Do not connect the earth (ground) cable to a gas pipe, water pipe, lightning rod, or a telephone earth (ground) cable. Improper earthing (grounding) may cause electric shock.
Do not connect power supply cables to the transmission terminals, as this will damage the product.
Never bundle the power supply cable and transmission cable, together. Separate these cable by 2 in. (50 mm) or more. Bundling these cables together will cause miss operation or breakdown.
When handling PC board, static electricity charged in the body may cause malfunction of the PC board. Follow the cautions below: • Establish an earth (ground) for the RB units , indoor units, outdoor units and peripheral devices. • Cut power (breaker) off. • Touch metal part of the RB units, indoor units and outdoor units for more than 10 seconds to discharge static electricity charged in the body. • Do not touch terminals of parts and patterns implemented on PC board.

7.2. Electrical requirement

Voltage rating	208/230 V
Operating range	187 to 253 V

- Select the power cable type and size in accordance with relevant local and national regulations.
- Specifications for local wiring power cord and branch wiring are in compliance with local code.
- Select the correct cable type and size according to the country or region's regulations.
- Max. wire length: Set a length so that the voltage drop is less than 2%. Increase the wire diameter when the wire length is long.

Refer to the table for the breaker specifications of each installation condition. Perform the power crossover wiring within the range of the same refrigerant system. When the crossover wiring is done, make a connection for RB units to satisfy conditions A and B below.

A. Current breaker requirements

Model	MCA	MAX. CKT. BKR (Fuse capacity)
UTP-RU01AH	0.25 A	15 A
UTP-RU01BH	0.25 A	
UTP-RU01CH	0.38 A	

MCA: Minimum Circuit Ampacity

MAX. CKT. BKR : Maximum Circuit Breaker

When the power crossover wiring is done, make it so that the total of the MCA of the connected RB units and indoor units does not exceed the 11 A. For indoor unit MCA, refer to the indoor unit installation manual.

If the capacity of connected RB units and indoor units exceeds the upper limit, either add breakers or use a breaker with a greater capacity.

B. Ground Fault Equipment Breaker requirements

Breaker capacity	Connectable RB units and indoor units
30 mA, 0.1 sec or less	36 or less *
100 mA, 0.1 sec or less	37 to 90

* If the total number of units connected to the breaker exceeds 36, either add a 30mA breaker, or use breakers with a greater capacity.

7.2.1. Cable specifications

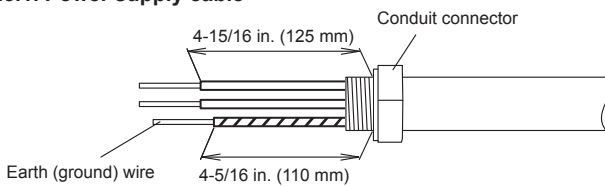
Follow the specifications below for the power supply and transmission cable.

	Recommended cable size (mm ²)	Cable type	Remark
Transmission cable	22 AWG (0.33 mm ²)	LONWORKS compatible cable	22 AWG LEVEL 4 (NEMA) non-polar 2 core, twisted pair solid core diameter 0.026 in. (0.65 mm)

7.3. Wiring

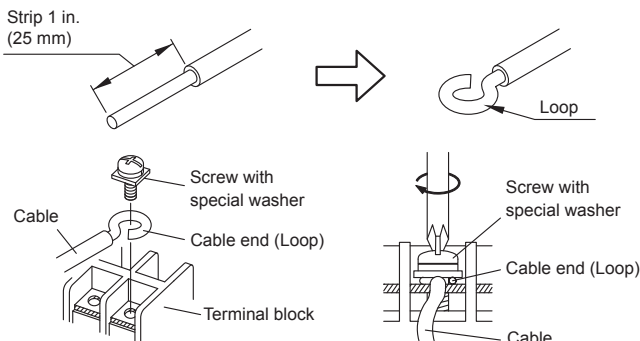
- Before attaching the cable to terminal block.

7.3.1. Power supply cable



A. For solid core wiring

- (1) To connect the electrical terminal, follow the below diagram and connect after looping it around the end of the cable.
- (2) Use the specified cables, connect them securely, and fasten them so that there is no stress placed on the terminals.
- (3) Use an appropriate screwdriver to tighten the terminal screws. Do not use a screwdriver that is too small, otherwise, the screw heads may be damaged and prevent the screws from being properly tightened.
- (4) Do not tighten the terminal screws too much, otherwise, the screws may break.
- (5) See the table for the terminal screw tightening torques.
- (6) Please do not fix 2 power supply cables with 1 screw.



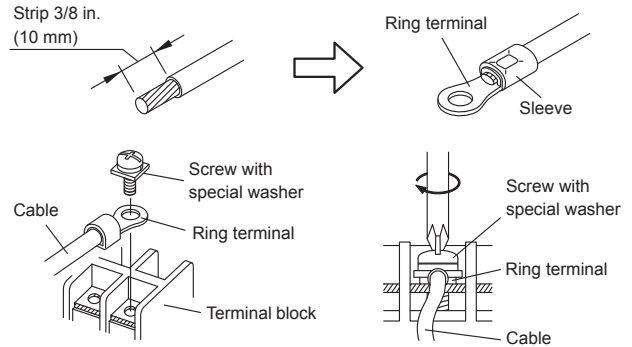
Do not apply branch wiring. It may result electric shock or fire.

⚠ WARNING

When using solid core cables, do not use the ring terminal. If you use the solid core cables with the ring terminal, the ring terminal's pressure bonding may malfunction and cause the cables to abnormally heat up.

B. For strand wiring

- (1) Use ring terminals with insulating sleeves as shown in the figure below to connect to the terminal block.
- (2) Securely clamp the ring terminals to the cables using an appropriate tool so that the cables do not come loose.
- (3) Use the specified cables, connect them securely, and fasten them so that there is no stress placed on the terminals.
- (4) Use an appropriate screwdriver to tighten the terminal screws. Do not use a screwdriver that is too small, otherwise, the screw heads may be damaged and prevent the screws from being properly tightened.
- (5) Do not tighten the terminal screws too much, otherwise, the screws may break.
- (6) See the table for the terminal screw tightening torques.
- (7) Please do not fix 2 power supply cables with 1 screw.



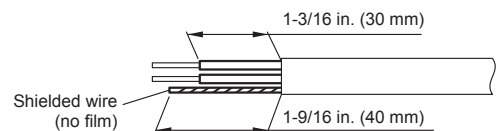
⚠ WARNING

Use ring terminals and tighten the terminal screws to the specified torques, otherwise, abnormal overheating may be produced and possibly cause heavy damage inside the unit.

Tightening torque

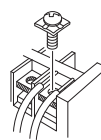
M4 screw (Power supply / L1, L2 (N), GND)	11 to 16 lbf-in. (1.2 to 1.8 N-m)
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7.3.2. Transmission cable

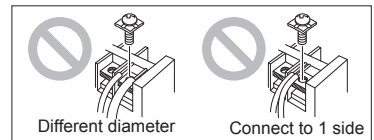


- When the 2 cables are attached:

GOOD



PROHIBITED



⚠ WARNING

Tighten the terminal screws to the specified torques, otherwise, abnormal overheating may be produced and possibly cause heavy damage inside the unit.

Tightening torque

M3 screw (Transmission / X1, X2)	4 to 5 lbf-in. (0.5 to 0.6 N-m)
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⚠ CAUTION

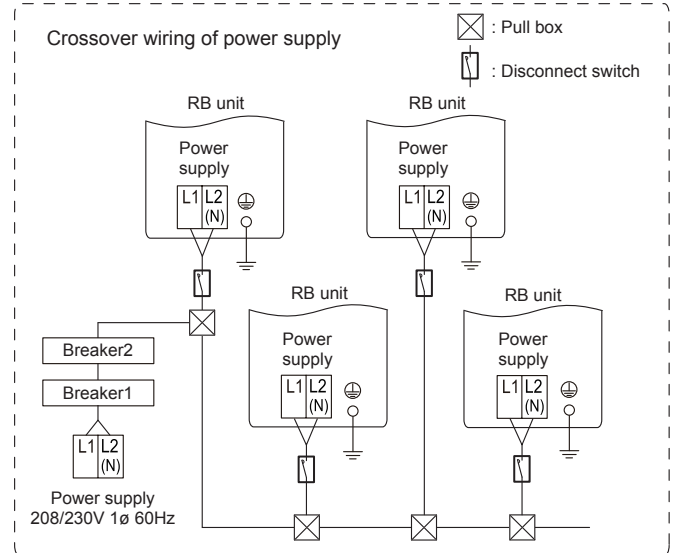
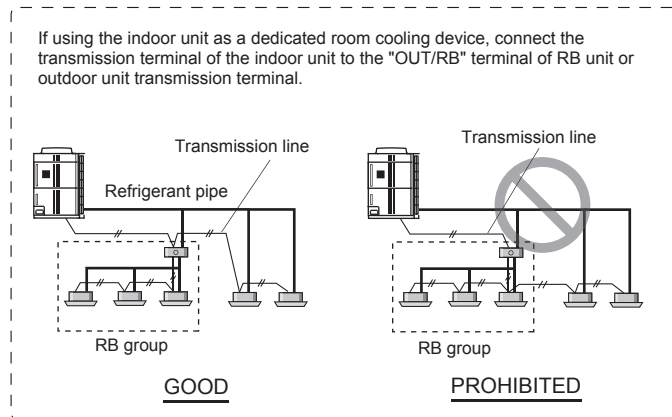
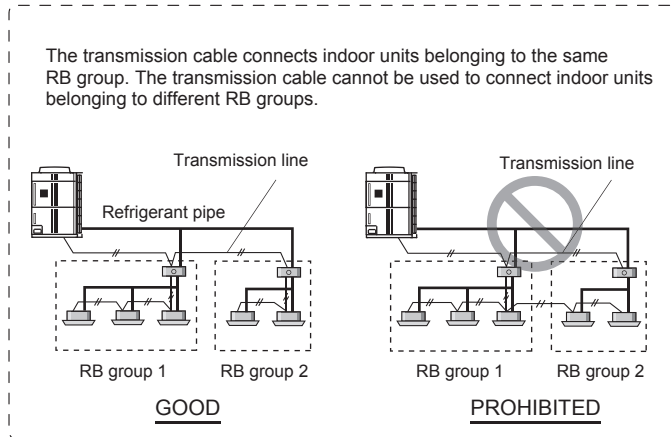
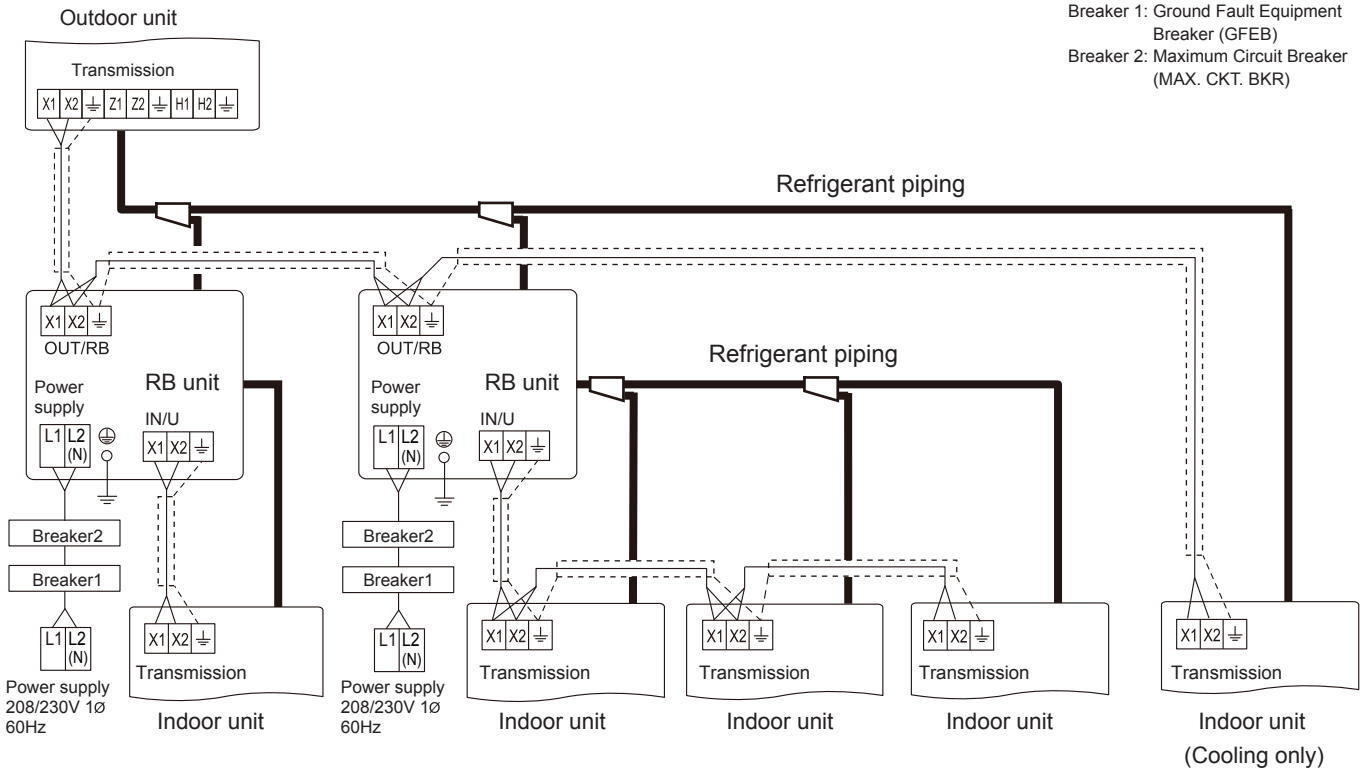
To peel the film from the lead cable, use a dedicated tool that will not damage the conductor cable.

When installing a screw on the terminal block, do not cut the cable by overtightening the screw. On the other hand, an under tightened screw can cause faulty contact, which will lead to a communication failure.

7.3.3. Wiring method

The wiring example for RB units ,outdoor units and indoor units is shown in the figure.

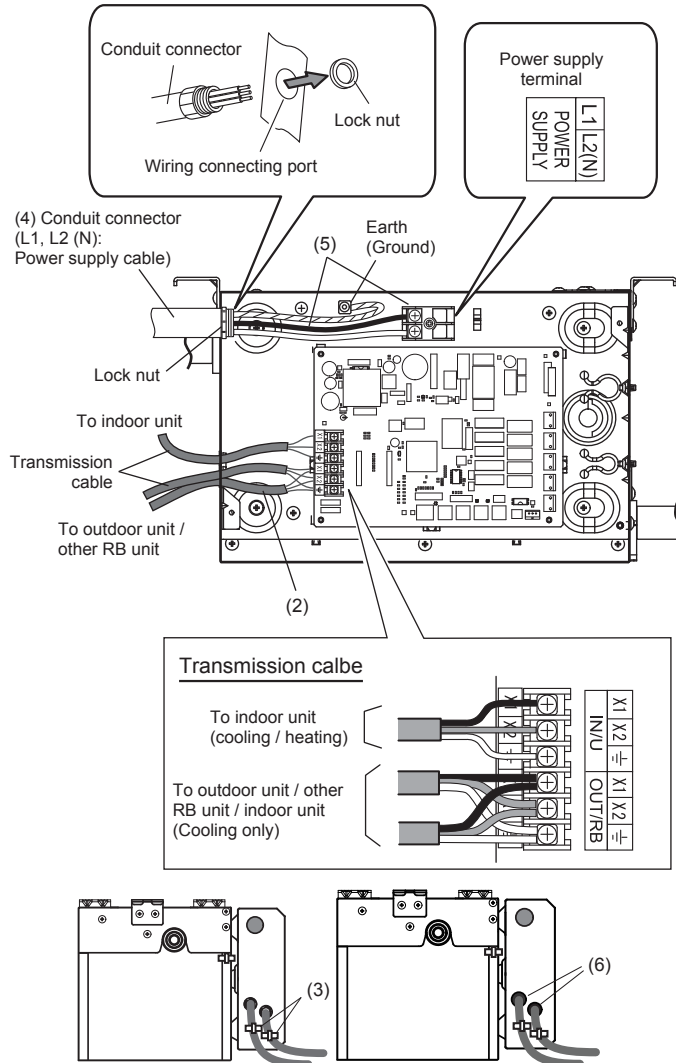
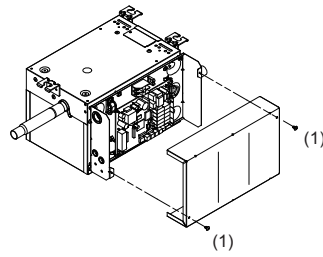
Breaker shall be located in sight from and readily accessible from all RB units.



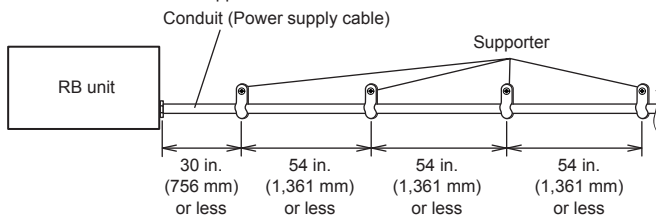
Disconnect switch shall be installed between RB unit and pull box.

7.3.4. Work procedure

- (1) Remove the control box cover.
- (2) Connect the transmission cable to the transmission cable terminal.
- (3) Firmly attach the transmission cables using the accessory cable tie. (in 2 places)
- (4) Attach the conduit connector on the wiring connecting port.
- (5) Connect the power supply cable to the power supply cable terminal.
- (6) Fill the cable holes with putty in order to prevent small animals from entering.
- (7) Install the Control box cover.



- Fix the conduit with the supporters as shown below.



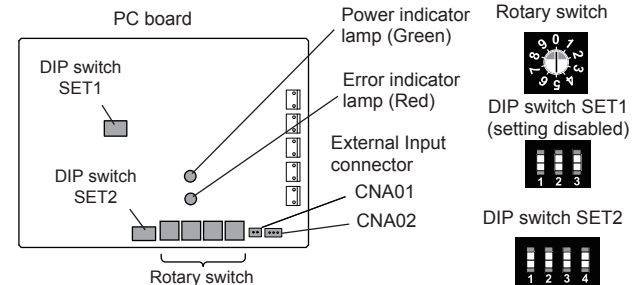
8. FIELD SETTING

CAUTION

Use an insulated screwdriver to set the dip switches.

8.1. PC board layout

- Before turning ON the power supply, set the switches. (The switch settings will be disabled after the power supply has been turned ON.)



8.2. Address setting

- (1) RB unit address
When connecting multiple RB units to 1 refrigerant system, set the address at RB AD SW.
Rotary switch (RB AD × 1)...Factory setting "0"
Rotary switch (RB AD × 10)...Factory setting "0"
- (2) Refrigerant circuit address
In the case of multiple refrigerant systems, set REF AD SW for each refrigerant system. Set to the same refrigerant circuit address as the outdoor unit.
Rotary switch (REF AD × 1)...Factory setting "0"
Rotary switch (REF AD × 10)...Factory setting "0"

Setting	Type of switch	Setting range
RB unit address	Manual address setting Setting example "2"  RB AD × 10  RB AD × 1	0 to 63
	Automatic address setting* Set this switch to 00 at factory setting.	
Refrigerant circuit address	Manual address setting Setting example "63"  REF AD × 10  REF AD × 1	0 to 99
	Automatic address setting* Set this switch to 00 at factory setting.	

* For details of automatic address setting, please refer to the outdoor unit installation manual.

8.3. Function setting

Set the DIP switch SET2, referring to the table.

- (1) Operation mode selecting switch

SET 2		Operation mode	Remarks
1	2		
OFF	OFF	Priority given to the first command	Factory setting
ON	OFF	Priority given to external input of RB unit	—
OFF	ON	Priority given to administrative indoor unit	—
ON	ON	—	Setting forbidden

- (2) Cool/heat selection control time

SET 2		Cool/heat selection control time	Remarks
3	4		
OFF	OFF	6 min	Factory setting
ON	OFF	3 min	—
OFF	ON	—	Setting forbidden
ON	ON	—	Setting forbidden

- If the cool/heat selection control time is short, the sound of passing refrigerant may be loud during the cool/heat selection control process.
- Settings other than those in specified positions are not to be changed.

9. EXTERNAL INPUT

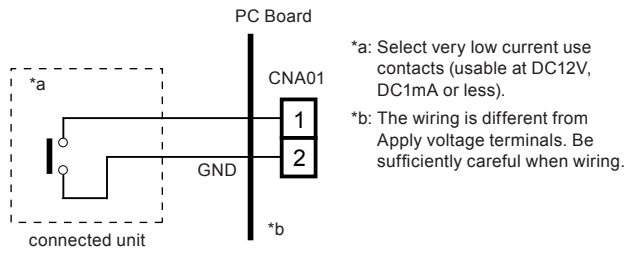
- RB unit can be switched cooling priority and heating priority by using RB unit PC board CNA01 or CNA02.
- The "external input priority mode" must be set by changing DIP switch SET2-1,2 on PC board of RB unit.
- A twisted pair cable (22AWG) should be used. Maximum length of cable is 492 ft. (150 m).
- Use an external input cable with appropriate external dimension, depending on the number of cables to be installed.
- The wire connection should be separate from the power cable line.

■ INPUT SELECT

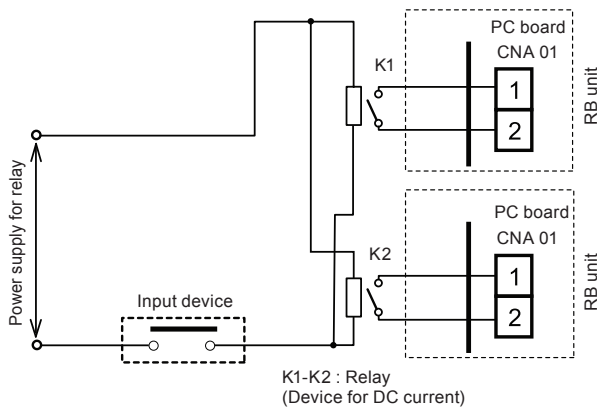
Use either one of these types of terminal according to the application. (Both types of terminals cannot be used simultaneously.)

● Dry contact terminal ([CNA01])

When a power supply is unnecessary at the input device you want to connect, use the Dry contact terminal ([CNA01]).



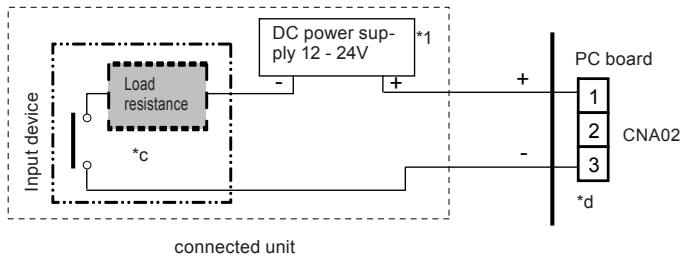
When connected to Dry contact terminals of multiple RB units with a connected unit, insulate each RB unit with relay, etc. as shown on below example.



NOTE : When connected to multiple RB units directly, it will cause breakdown.

● Apply voltage terminal ([CNA02])

When a power supply must be provided at the input device you want to connect, use the Apply voltage terminal ([CNA02]).

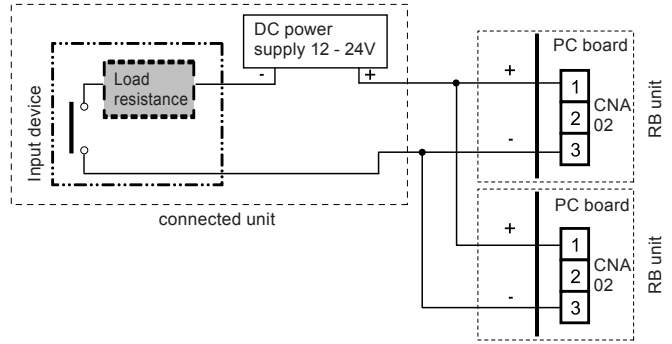


*1: Make the power supply DC12 to 24V. Select a power supply capacity with an ample surplus for the connected load. Do not impress a voltage exceeding 24V across pins 1-3.

*c: The allowable current is DC 5mA to 10mA. (Recommended: DC5mA) Provide a load resistance such that the current becomes DC10mA or less. Select very low current use contacts (usable at DC12V, DC1mA or less).

*d: The polarity is [+] for pin 1 and [-] for pin 3. Connect correctly.

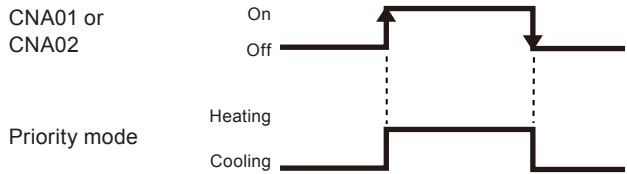
When connected to Apply voltage terminals of multiple RB units with a connected unit, be sure to make a branch outside the RB unit using a pull box, etc. as shown on below example.



■ COOLING/HEATING PRIORITY FUNCTION

● "Edge" input only

Connector	Input signal	Command
CNA01 or CNA02	OFF → ON	Heating priority
	ON → OFF	Cooling priority



10. TEST RUN

10.1. Test run using Outdoor unit (PC board)

- Refer to the Installation Manual for the outdoor unit to perform the test run using the outdoor unit.

10.2. Test run using Remote Controller

- Refer to the Installation Manual for the remote controller to perform the test run using the remote controller.

11. CHECK LIST

Pay special attention to the check items below when installing the RB unit (s). After installation is complete, be sure to check the following check items again.

CHECK ITEMS	If not performed correctly	CHECK BOX
Has the RB unit been installed correctly?	Vibration, noise, RB unit may drop	
Has there been a check for gas leaks (refrigerant pipes)?	No cooling, No heating	
Has heat insulation work been completed?	Water leakage	
Is the voltage of the power source the same as that indicated on the label on the RB unit?	No operation, heat or burn damage	
Is the address setting correctly configured?	No operation	
Are the wires and pipes all connected completely?	No operation, heat or burn damage	
Is the RB unit earthed (grounded)?	Short circuit	
Is the connection cable the specified thickness?	No operation, heat or burn damage	

12. INDICATOR LAMP STATUS

Power indicator lamp (Green)	Error indicator lamp (Red)	Status contents
● (Lit)		Lit when the power is turned on.
● (Lit)	● (Lit)	The wiring is incorrect. The "IN/U" terminal of RB unit and outdoor unit transmission terminal are connected with the transmission cable. Correctly connect the wiring. When re-wiring, you must turn off the power.
● (Lit)	● (Flashing)	There is a fault with the communication board or the main board.

●: 0.1s ON / 0.1s OFF